

HOT ROLLED COILS



GRADES

- Cold forming and deep drawing (EN 10111 DD11 to DD 14)
- Re-rolling grades (EN 10130 DC01, IS 1079 HR0, IS 11513 CR2, IS 11513 CR3)
- Medium carbon / high carbon steels (SAE_1012 to SAE_1080)
- High strength steels: (JIS G 3113 SAPH310/370/400/440, JIS G 3134 SPFH-540/590, EN 10149-2 S550MC/S650MC, S700MC, EN10346 HCT590X / (DP590 / DP600)
- Stretch flangable steel (EN 10338 HDT580F / (FB590 / FB590 HHE),
- Boron steel family for agricultural equipment (EN 10083 _ 28MnB5, 30MnB5)
- Line pipe – API X42 to X-80 grades (Sour and Non Sour Applications)
- LPG Cylinder (IS 6240 GR 1)
- Structural steel (EN 10025 S235/S275/S355 _ J2/J0/JR; IS 2062 E 250 A/BO/BR; IS 2062 E 350 A/BO/BR)
- Ship building grades (ASTM A131 _ ABS A, B, D, E, AH 32, AH 36, DH 32, DH 36)
- Corrosion resistant steel (IRSM 41, EN_10155_S355J2G1W / S355_JOWP)
- Boilers and pressure vessels grades (ASTM A516 Gr 55/60/70, ASTM A515 Gr 60/70, A285 Gr C)
- Electrical steel
- LPV grades (BS_5045_PART_2_TY_A, B, C; EN_10120_P245NB / P265NB)



DIMENSIONS

- Thickness: 0.8-20mm
- Width: 180-2,000mm

DIMENSIONAL CAPABILITY

Product Form	Thickness	Width	Length
HR black	0.8 mm - 20 mm	180-2,000 mm	Coil / CTL max 12500 mm
HRPO	1.6 - 12.0 mm	1850 mm Max	Coil / CTL max 12500 mm
Hot skin pass	1.6 – 20 mm	800 – 2000 mm	Coil / CTL max 12500 mm
Hot skin pass	1.2 – 20 mm	50 - 2,000 mm	Coil / CTL max 12500 mm
Cut to length	0.8 – 20 mm	180 - 2,000 mm	3000-12500 mm